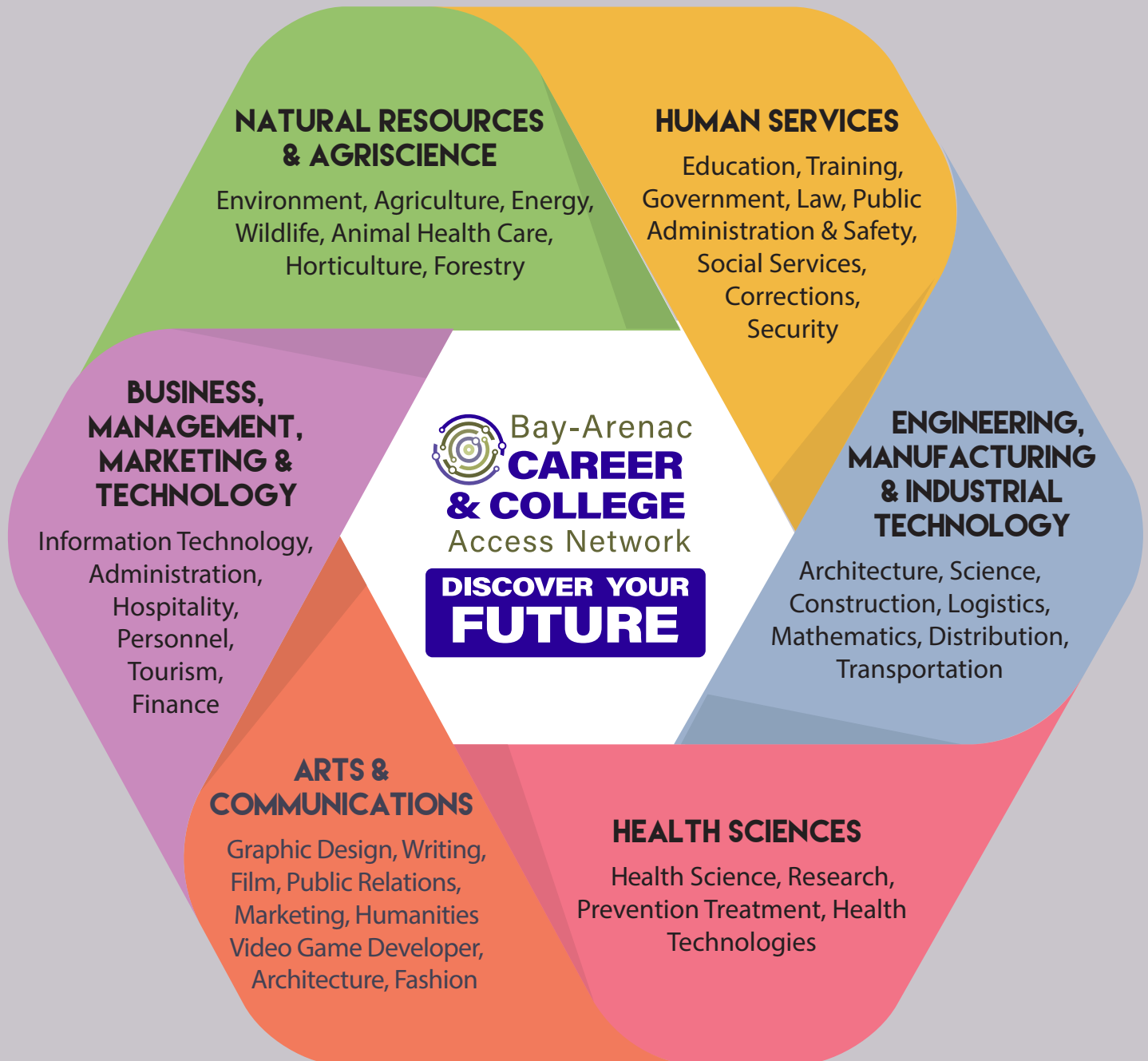


MICHIGAN CAREER ZONES & CLUSTERS



As defined in the Michigan Career Development Model (MI CDM)